

Date Opened: 16 January 2013

Job #: 940
Project: Ski Basket
Type: AS350/AS355

Approval: SH08-16
Drawing List: DCL940-3, Rev. 0

Fabrication and Assembly Drawing(s)	Description
94010, Rev. 0	Basket Ass'y
94011, Rev. 0	Basket Body Ass'y
94012, Rev. 0	Basket Lid Ass'y
94023, Rev. 0	Attachment Hoop
94030, Rev. 0	Hoop
84255, Rev. 1	Handle Installation
84261, Rev. 1	Handle Bar Ass'y
84262, Rev. 1	Handle Bracket Ass'y
70405, Rev. 3	Lid Step Modification

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record: Y
Document Control List revision level matches (or exceeds) STC: Y
Drawings revision levels match Document Control List: Y

Purchase order or Work order source is recorded for each part/ass'y: Y
Tests and inspections specifically called out on drawings are complete: Y
Release tags associated with all fabricated parts are attached: Y
All mounting hardware and supplies are included: Y

List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Inspector Signature: _____ Date: _____

Drawing: **94010** Revision **0**
 Assembly: **94010-01** **Cargo Basket Ass'y (Quick-Release)**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	94010-01	Cargo Basket Assembly			
. 1	94011-01	Basket Body Assembly	Below		
. 1	94012-01	Basket Lid Assembly	Below		
. 1	84255-01	Handle Bar Installation	Below		
. 1	36280-01	Brace Assembly	9-2081 Brace	12059	
. 1	MS20001P4	Piano Hinge		12066	
. 1	94027-01	Placard	0.063 Sheet, 6061-T6 Aluminum	11102	
. 4	49205-14	Bumper	Argus Industries Bumper	11010	
. A/R	CR3213-5-02	Cherry Rivet			
. 8	CR3523-5-02	Cherry Rivet			
. 4	CR3213-4-02	Cherry Rivet			
. 4	96710-01	Fitting	Alternate to Ancra 40088-14		
. 8	NAS1149FO663P	Washer			
. 1	AN3-15A	Bolt			
. 1	AN3-17A	Bolt			
. 3	NAS1149FO363P	Washer			
. 2	AN970-3	Washer			
. 2	MS21044N3	Nut			

Processes	Per	Mat'ls Used	Inspection	Signature
Riveting	AC43.13-1B	CR Rivets		
Final Inspection	Drawing 94010			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **94011** **Revision 0**
 Assembly: **94011-01** **Basket Body Ass'y (Quick-Release)**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	94011-01	Basket Body Assembly			
. A/R	--	Tube	4130 Steel, 3/4" x 0.035 Sqr. Tube		
. A/R	--	Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube		
. 4	94030-01	Hoop	4130 Steel, 1/2" x 0.035 Sqr. Tube		
. 2	94023-01	Attachment Hoop			
. . 1	--	Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube		
. . 1	--	Tube	4130 Steel, 1.0" x 0.065 Sqr. Tube		
. . 1	94023-05	Stud	1018 Mild Steel, 5/8" Dia.		
. . 1	94023-07	Stud	1018 Mild Steel, 5/8" Dia.		
. . 1	76423-04	Cap	1018 Mild Steel, 0.050" Sheet	9010	
. 1	84262-01	Handle Bracket Assembly	Below		
. 1	49215-01	Spacer	1018 Steel, 1/2" Rod		
. A/R	3/4-16F	Mesh	Expanded carbon steel		

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 94011			
Final Inspection	Drawing 94011			

Tag incomplete parts with Work Order # when stored between processes.

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Drawing: **94012** **Revision 0**
Assembly: **94012-01** **Basket Lid Ass'y (Quick-Release)**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	94012-01	Basket Lid Assembly			
. A/R		Tube	4130 Steel, 3/4" x 0.035 Sqr. Tube		
. 1	49216-01	Spacer	1018 Steel, 1/2" Rod		
. 1	84262-01	Upper Handle Bracket Assembly	Below		
. 1	36204-10	Placard Bracket	1018 Steel, 0.035" Sheet	9010	
. A/R	3/4-16F	Mesh	Expanded carbon steel		

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 94012			
Final Inspection	Drawing 94012			

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Drawing: **84255** **Revision 1**
Assembly: **84255-01** **Handle Installation**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	84255-01	Handle Installation			
. 1	84261-01	Handle Bar Assembly	Below		
. 2	84267-01	Bracket	Delrin, 3/4" Sheet	WO2012-15	
. 2	36278-01	Spring (1 left, 1 right)	304 Stainless, 1/16" Dia Music Wire	12033	
. 2	36275-01	Bushing	SAE 660 Bronze, 5/16" Dia	11030	
. 2	AN3-12A	Bolt			
. 4	AN3-11A	Bolt			
. 12	AN960-10	Washer			
. 6	MS21044N3	Nut			

Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 84255			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **84261** **Revision 1**
Assembly: **84261-01** **Handle Bar Assembly**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	84261-01	Handle Bar Assembly			
. 1	36277-01	Handle Bar	316 Stainless, 1.0 x 0.065 Rnd. Tube		
. 2	84265-01	Lever	304 Stainless, 0.105 Sheet	10036	
. 2	36274-01	Bushing	304 Stainless, 7/16" x 0.065 Rnd. Tube	11057	
. 2	MS20615-4M3	Rivet		7039	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Final Inspection	Drawing 84261			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **84262** **Revision 1**
Assembly: **84262-01** **Handle Bracket Assembly**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	84261-01	Handle Bracket Assembly			
. 4	84272-01	Bushing	4130 Steel, 5/16" x 0.058 tube	11049	
. 4	36273-01	Lid Bracket	321 Stainless, 0.050 Sheet	10037	
. 2	36275-02	Support	304 Stainless, 5/16" Rod	11093	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Final Inspection	Drawing 84262			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **70405** **Revision 3**
Assembly: **70405-01** **Lid Step Modification**

Qty Per	Part #	Description	Material	P.O.W.O.	Checked
5 Total	70405-01	Lid Step Modification			
. 10	70405-03	Tube	4130 Steel, ½" x 0.035 Sqr. Tube		
. 1	70405-04	Tread Plate	3003 Aluminum Tread Plate, 0.063"		
. A/R	CR3213-4-2	Cherry Rivet			

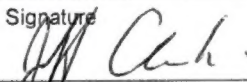
Note: Step is installed on all bays of lid.

Note: Remainder of assembly listed on drawing 94012

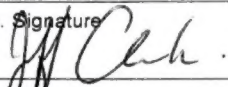
Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Final Inspection	Drawing 70405			

Tag incomplete parts with Work Order # when stored between processes.


Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2013-06	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Cargo Basket	94010-01	1	94001-28	New	
12. Remarks Modified with walkway on lid IAW DCL704						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 07 June 2013		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						


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1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2011-48	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Clamp Assembly	78620-01	4	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 07 June 2013		14d. Name		14e. Date (dd/mm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

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1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7				5. Work Order/Contract/Invoice WO2013-11	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
1.	RH Aft Beam	78633-01-01	1	N/A	New
2.	Forward Beam	78634-01-00	1		
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature	13c. Approved Organization Number		14b. Signature	14c. Approved Organization Number	
	AMF 73-04				
13d. Name	13e. Date (dd/mmm/yyyy)		14d. Name	14e. Date (dd/mmm/yyyy)	
Jeff Clarke	07 June 2013				
Installer Responsibilities					
This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

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1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2013-06
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Cargo Basket	94010-01	1	94001-28	New
12. Remarks Modified with walkway on lid IAW DCL704					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 07 June 2013		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities					
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4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2011-48
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Clamp Assembly	78620-01	4	N/A	New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 07 June 2013		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities					
This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
1.	RH Aft Beam	78633-01-01	1	N/A	New
2.	Forward Beam	78634-01-00	1		
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature	13c. Approved Organization Number		14b. Signature	14c. Approved Organization Number	
	AMF 73-04				
13d. Name	13e. Date (dd/mmm/yyyy)		14d. Name	14e. Date (dd/mmm/yyyy)	
Jeff Clarke	07 June 2013				
Installer Responsibilities					
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1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-06	
6. Item	7. Description Cargo Basket	8. Part Number 94010-01	9. Qty. 1	10. Serial/Batch No. 94001-26	11. Status/Work New	
12. Remarks Modified with walkway on lid IAW DCL704						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
<input type="checkbox"/> Non approved design data specified in block 12.						
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke - AD02		13e. Date (dd/mmm/yyyy) 26 May 2015		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

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4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2013-06
6. Item	7. Description Cargo Basket	8. Part Number 94010-01	9. Qty. 1	10. Serial/Batch No. 94001-28	11. Status/Work New
12. Remarks Modified with walkway on lid IAW DCL704					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 20 Apr 2013		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

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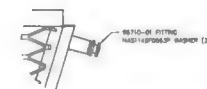


WO# 213-06

Approved Manufacturing Facility 73-04

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Diagram of the front of the bag. It shows a large rectangular mesh panel. The top edge of the mesh is reinforced with a strip. Callouts include: 06 (top left corner), 04 (top edge strip, with text 'LOCATE ON FORWARD END AS DETAILED ON HELICOPTER'), 03 (top edge strip), 05 (top right corner), 07 (right side edge), and 08 (bottom right corner). Arrows A and B indicate specific points on the right and bottom edges.

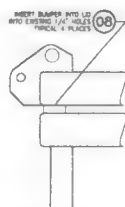


DETAIL A
SCALE 1/2"
TYPICAL FRONT AND REAR



DETAIL B

NOTE:
1. ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY. DIMENSIONS OF COMPONENTS AND COMPLETE ASSEMBLY ARE DETERMINED IN PREVIOUS STEPS.



BUMPER INSTALLATION



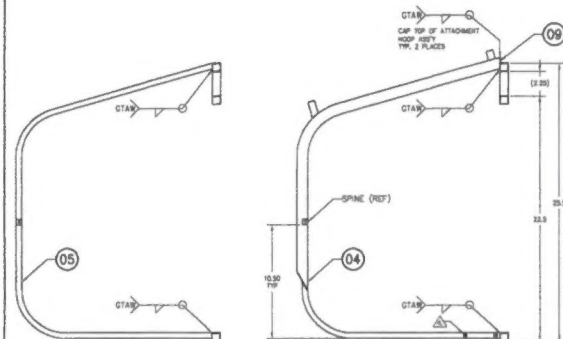
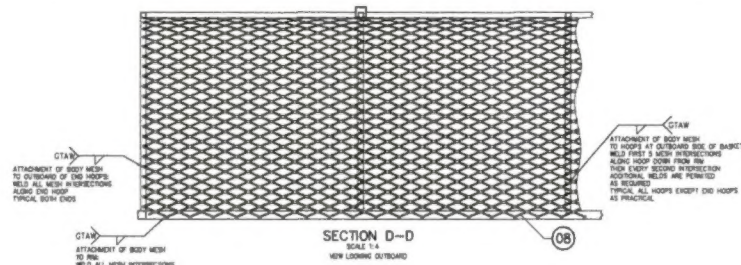
DETAIL C

SCALE 1" = 1'

LOOKING AT PLACARD BRACKET

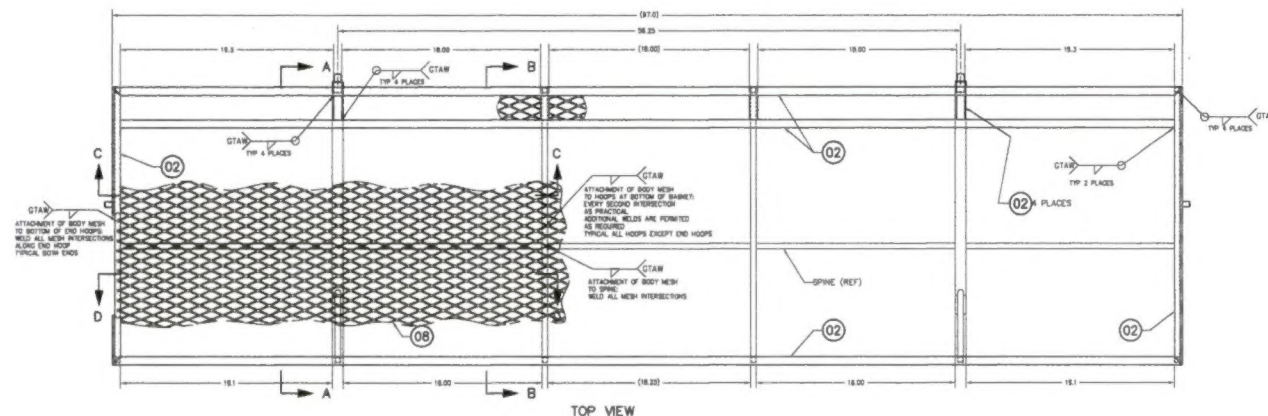
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REV	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	WELD BLOCK UPDATES; WELDING ROD UPDATES; REFERENCED DATA ADDED	B.C.	11/07/2004
2	THEN DIMENSIONS UPDATES; WELDS DOWN SHEET MODIFIED		

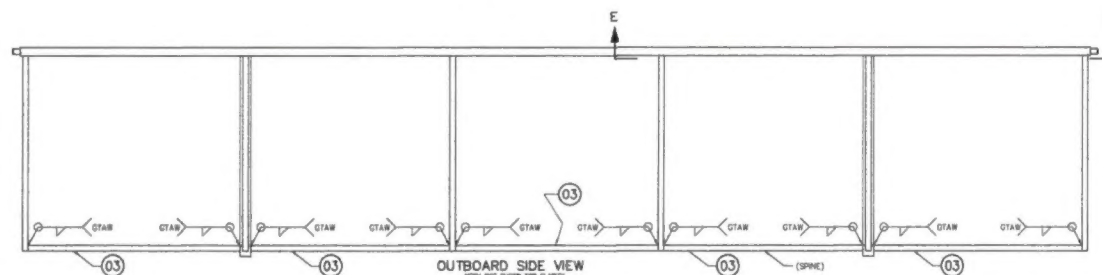


SECTION B-B
SCALE 1:1
VIEW TYP 2 PLACES

SECTION A-A
SCALE 1:1
VIEW TYP 1 PLACES

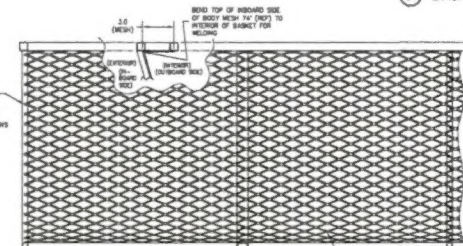


TOP VIEW

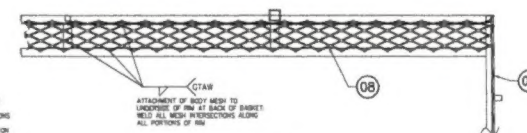


OUTBOARD SIDE VIEW
WITH NOT SHOWN FOR CLARITY

01 BASKET BODY ASSEMBLY



SECTION C-C
SCALE 1:1
VIEW LOOKING INBOARD



SECTION E-E
SCALE 1:1

- NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. PRIOR TO WELDING, DRILL AND (0.125) VENT HOLES IN ASSEMBLY FOR MOUNTING OF WELD CASES.
 3. WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH PUTTYE WELD.
 4. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AWS D98.03.
 5. 4130 AND 1018 STEEL WELDING ROD SHALL CONFORM TO ENVS-12 OR EQUIVALENT.
 6. STAINLESS AND 4130 STEEL WELDING ROD SHALL CONFORM TO ENVS-12 OR EQUIVALENT.
 7. INSTALL ITEM 7 (BASKET HANDLE PROVISIONS ASSEMBLY) IN ACCORDANCE WITH HERO DESIGN LTD. DRAWING 10000 BEFORE WELDING HOOPS TO RIB.
 8. FINISH THOROUGHLY CLEAN AND POWDER COAT BASKET ASSEMBLY.

QTY	PART NO.	REV.	DESCRIPTION	MATERIAL/NOTE	MATERIAL SPEC.	STOCK SIZE
1	01	01	BASKET BODY ASSEMBLY	4130 STEEL, CONFORM TO ENVS-12 OR EQUIVALENT	1/2" X 0.010	1/2" X 0.010
1	02	01	BASKET BODY ASSEMBLY	4130 STEEL, CONFORM TO ENVS-12 OR EQUIVALENT	1/2" X 0.010	1/2" X 0.010
1	03	01	BASKET BODY ASSEMBLY	4130 STEEL, CONFORM TO ENVS-12 OR EQUIVALENT	1/2" X 0.010	1/2" X 0.010
1	04	01	BASKET BODY ASSEMBLY	4130 STEEL, CONFORM TO ENVS-12 OR EQUIVALENT	1/2" X 0.010	1/2" X 0.010
1	05	01	BASKET BODY ASSEMBLY	4130 STEEL, CONFORM TO ENVS-12 OR EQUIVALENT	1/2" X 0.010	1/2" X 0.010
1	06	01	BASKET BODY ASSEMBLY	4130 STEEL, CONFORM TO ENVS-12 OR EQUIVALENT	1/2" X 0.010	1/2" X 0.010
1	07	01	BASKET BODY ASSEMBLY	4130 STEEL, CONFORM TO ENVS-12 OR EQUIVALENT	1/2" X 0.010	1/2" X 0.010
1	08	01	BASKET BODY ASSEMBLY	4130 STEEL, CONFORM TO ENVS-12 OR EQUIVALENT	1/2" X 0.010	1/2" X 0.010
1	09	01	BASKET BODY ASSEMBLY	4130 STEEL, CONFORM TO ENVS-12 OR EQUIVALENT	1/2" X 0.010	1/2" X 0.010
1	10	01	BASKET BODY ASSEMBLY	4130 STEEL, CONFORM TO ENVS-12 OR EQUIVALENT	1/2" X 0.010	1/2" X 0.010

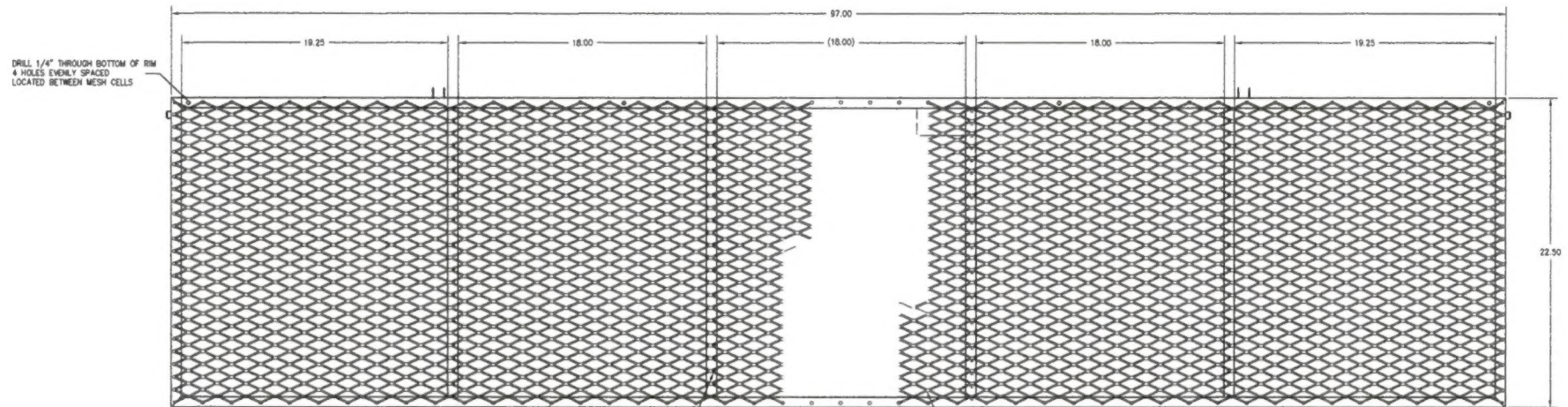
APPROVALS	DATE	REVISION	DATE
DESIGNED: R. RATHNELL	20 AUG 11	1	
CHECKED: E. BURTON		2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DIMENSIONS IN INCHES X.DIM. ±0.010 X.R.DIM. ±0.003 X.±0.1			
SCALE: 1:1			
SHEET 1 OF 1			
AO	94011	1	

AERO DESIGN LTD.

QUICK RELEASE CARGO BASKET

BASKET BODY ASSEMBLY (EXTRA LARGE)

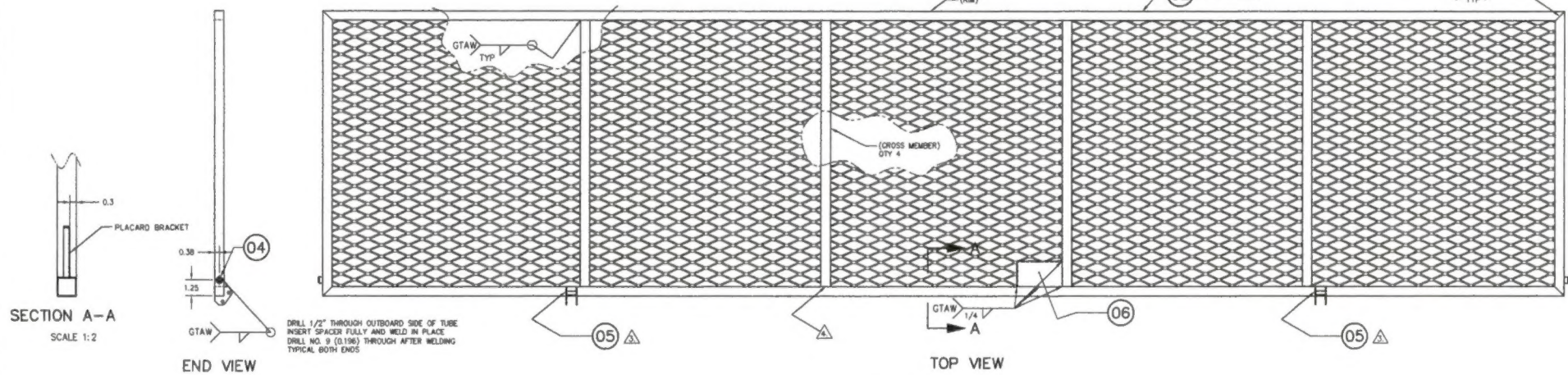
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REV	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED: CHANGED 36273-01 TO 84263-01; ITEM #'S ADDED	BUC	10/07/2014
	WELDING ROD UPDATED: # OF WELDS DOWN BRACE TUBES INCREASED		



GTAW TYP
ATTACHMENT OF MESH TO RIM
WELD EACH INTERSECTION

GTAW TYP
ATTACHMENT OF MESH TO CROSS MEMBERS
WELD FIRST FIVE INTERSECTIONS
THEN EVERY SECOND INTERSECTION
ADDITIONAL WELDS ARE PERMITTED AS REQUIRED

BOTTOM VIEW (03) MESH



SECTION A-A
SCALE 1:2

END VIEW

TOP VIEW

(01) LID ASSEMBLY

NOTES:

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C.
4130 AND 1018 STEEL: WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
STAINLESS AND 4130 STEEL: WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
3. INSTALL ITEM 5 (LID HANDLE PROVISIONS ASSEMBLY) IN ACCORDANCE WITH AERO DESIGN LTD. DRAWING 84263.
4. DRILL #30 (0.129) HOLES IN LONG TUBE MEMBERS AT BRACE LOCATIONS TO VENT WELD GASSES.
WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD.
5. FINISH: THOROUGHLY CLEAN AND POWDER COAT LID ASSEMBLY.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	36204-10	06	PLACARD BRACKET			
1	84263-01	05	LID HANDLE PROVISIONS ASSEMBLY			
2	49216-01	04	SPACER	MILD STEEL	COMMERCIAL	
A/R	3/4 - 16F	03	MESH	4130 STEEL COND. N	MIL-T-8736	0.75 X 0.035 SOR TUBE
A/R	94012-01	01	LID ASSEMBLY			

LIST OF MATERIALS

APPROVALS		DATE		
DRAWN: R. RATHWELL		05 AUG 11		
CHECKED: E. BURGOW				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:				
DECIMALS			ANGLES	
X.XXX ±0.010			±1/2°	
X.XX ±0.03				
X.X ±0.1				

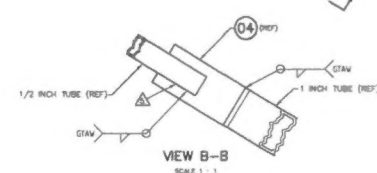
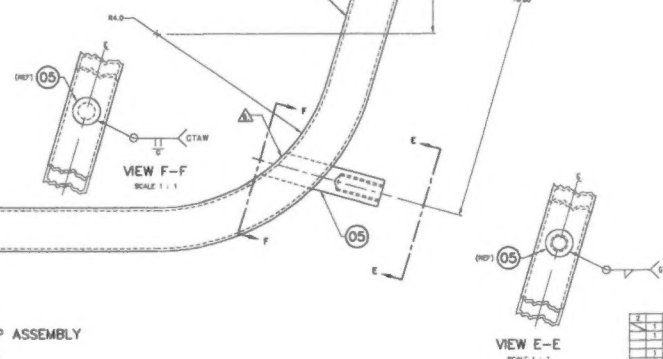
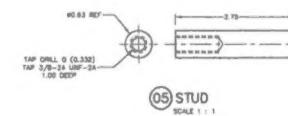
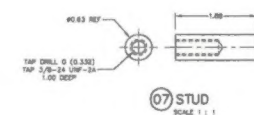
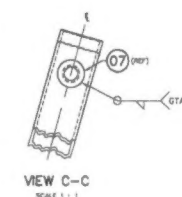
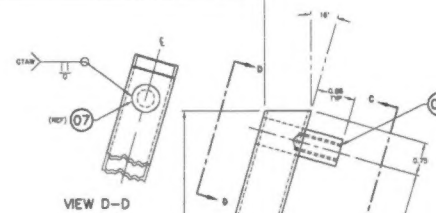
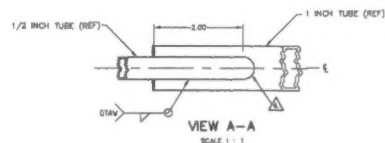






AERO DESIGN LTD.

6884 MALASPINA ROAD
POWELL RIVER, BC, CANADA, V8A 0G3
TEL: 804.480.5270 www.aerodesign.ca

EUROCOPTER AS350 & AS355 SERIES
QUICK RELEASE CARGO BASKET
LID ASSEMBLY (EXTRA LARGE)

SCALE 1:4	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A1	94012	1



- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. (REMOVED)
 3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AWS2558C. WELDING ROD SHALL CONFORM TO AWS ER90S-2 OR EQUIVALENT.
 4.  MILL SLOOT INTO 1" TUBE AS SHOWN. CONTOR END OF 1/2" TUBE TO MINIMIZE GAP BETWEEN 1" TUBE AND ITEN 1/2" TUBE.
 5.  ADJUST SLOOT OF CAP (78423-04) TO FIT AS REQUIRED.
 6.  CUT AWAY PORTION OF STUD (84023-08) FLUSH TO INSIDE SURFACE OF 1" TUBE AS SHOWN.
 7.  BASKET HANDLE PROVISIONS ARE INSTALLED IN ACCORDANCE WITH ZERO DESIG

1	1	8412-01-01	DR BUSHES				
2	1	8420-01-01	BARBET HUSKLE PROGRESSIVE ASSEMBLY				
3	1	8421-01-01	WASHERS	ALU 3030	ASB 3030/ASB	ASAS 3030	
4	1	8422-01-01	TOE	ALU 3030	ASB 3030/ASB	ASAS 3030	
5	1	8423-01-01	WASHERS	ALU 3030	ASB 3030/ASB	ASAS 3030	
6	1	8424-01-01	DR CAP	ALU 3030	ASB 3030/ASB	ASAS 3030	
7	1	8425-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
8	1	8426-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
9	1	8427-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
10	1	8428-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
11	1	8429-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
12	1	8430-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
13	1	8431-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
14	1	8432-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
15	1	8433-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
16	1	8434-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
17	1	8435-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
18	1	8436-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
19	1	8437-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
20	1	8438-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
21	1	8439-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
22	1	8440-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
23	1	8441-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
24	1	8442-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
25	1	8443-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
26	1	8444-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
27	1	8445-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
28	1	8446-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
29	1	8447-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
30	1	8448-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
31	1	8449-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
32	1	8450-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
33	1	8451-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
34	1	8452-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
35	1	8453-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
36	1	8454-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
37	1	8455-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
38	1	8456-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
39	1	8457-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
40	1	8458-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
41	1	8459-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
42	1	8460-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
43	1	8461-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
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52	1	8470-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
53	1	8471-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
54	1	8472-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
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62	1	8480-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
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66	1	8484-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
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119	1	8537-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
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121	1	8539-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
122	1	8540-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
123	1	8541-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
124	1	8542-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
125	1	8543-01-01	DR HOLE 1/2IN	ALU 3030	ASB 3030/ASB	ASAS 3030	
126	1	8544-01-01	DR HOLE 1/2IN	ALU 3030</			

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	UPDATE TITLE BLOCK; UPDATE ADDRESS AND LOGO; MAT'L THICKNESS CHANGED	BJC	10/07/2014

NOTES


- ENGRAVE 0.007 DEEP AS FOLLOWS:
 "QUICK RELEASE BASKET" - 0.125 HIGH
 "EUROCOPTER AS350 & AS355 SERIES" - 0.080 HIGH
 "S/N 94001-XX" - 0.080 HIGH
 "MAXIMUM PERMISSIBLE LOAD" - 0.125 HIGH
 "300 LBS/136 KG" - 0.200 HIGH
 "AERO DESIGN LTD." - 0.125 HIGH
 "POWELL RIVER, BC, CANADA" - 0.080 HIGH
 "www.aerodesign.ca" - 0.080 HIGH

DRILL #30 (0.129)
4 PLACES



01 PLACARD

94027-01	01	PLACARD	6061-T6 ALUMINUM	QQ-A-250/11	0.050 SHEET
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
LIST OF MATERIALS					

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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1						
	SCALE 1 : 1 SHEET 1 OF 1			DWG. SIZE A4	DWG. NO. 94027	REV. 1	